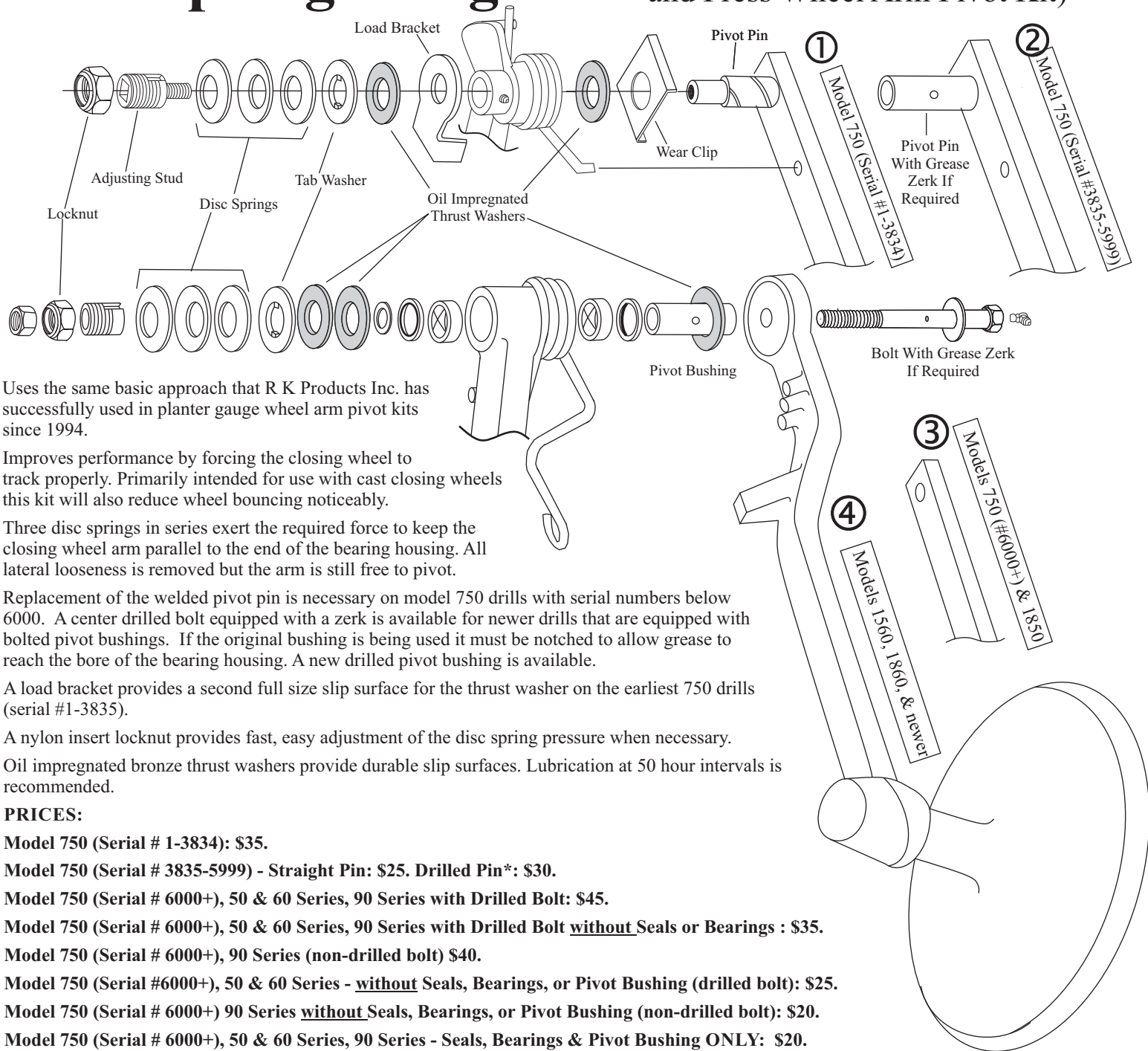


# Closing Wheel Arm Pivot Kit

## Disc Spring Design

(See other side for Sleeve Bearing Design and Press Wheel Arm Pivot Kit)



Uses the same basic approach that R K Products Inc. has successfully used in planter gauge wheel arm pivot kits since 1994.

Improves performance by forcing the closing wheel to track properly. Primarily intended for use with cast closing wheels this kit will also reduce wheel bouncing noticeably.

Three disc springs in series exert the required force to keep the closing wheel arm parallel to the end of the bearing housing. All lateral looseness is removed but the arm is still free to pivot.

Replacement of the welded pivot pin is necessary on model 750 drills with serial numbers below 6000. A center drilled bolt equipped with a zerk is available for newer drills that are equipped with bolted pivot bushings. If the original bushing is being used it must be notched to allow grease to reach the bore of the bearing housing. A new drilled pivot bushing is available.

A load bracket provides a second full size slip surface for the thrust washer on the earliest 750 drills (serial #1-3835).

A nylon insert locknut provides fast, easy adjustment of the disc spring pressure when necessary.

Oil impregnated bronze thrust washers provide durable slip surfaces. Lubrication at 50 hour intervals is recommended.

**PRICES:**

**Model 750 (Serial # 1-3834): \$35.**

**Model 750 (Serial # 3835-5999) - Straight Pin: \$25. Drilled Pin\*: \$30.**

**Model 750 (Serial # 6000+), 50 & 60 Series, 90 Series with Drilled Bolt: \$45.**

**Model 750 (Serial # 6000+), 50 & 60 Series, 90 Series with Drilled Bolt without Seals or Bearings : \$35.**

**Model 750 (Serial # 6000+), 90 Series (non-drilled bolt) \$40.**

**Model 750 (Serial #6000+), 50 & 60 Series - without Seals, Bearings, or Pivot Bushing (drilled bolt): \$25.**

**Model 750 (Serial # 6000+) 90 Series without Seals, Bearings, or Pivot Bushing (non-drilled bolt): \$20.**

**Model 750 (Serial # 6000+), 50 & 60 Series, 90 Series - Seals, Bearings & Pivot Bushing ONLY: \$20.**

Many 750 drills have been updated. Before ordering please check the following: (1) Are the arms equipped with welded pivot pins or bolted pivot bushings? (2) If equipped with welded pivot pins are they stepped or straight? (3) Are grease zerks installed in the bearing housing?

\*An alternative is to install a grease zerk in the bearing housing. Note that if our drilled pin or bolt is used the zerk can be directed forward on the front gang permitting lubrication without crawling under the drill.

**Two Year Money Back Satisfaction Guarantee**

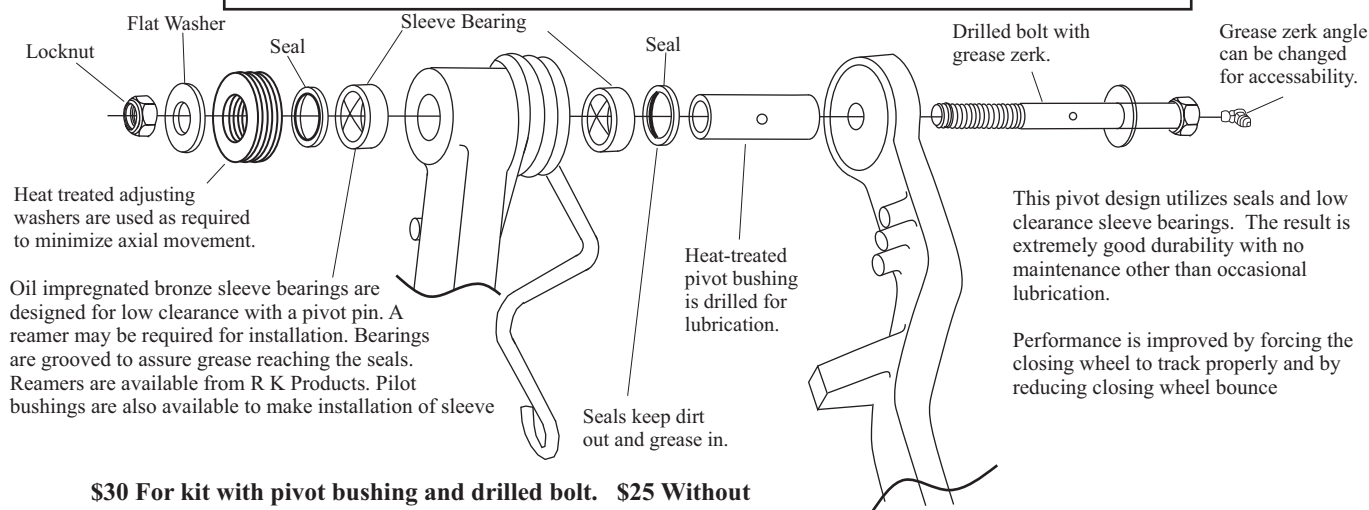
**Prices Subject to Change without Notice**

**R K PRODUCTS INC.** 3802 Jean Street, East Moline IL 61244 800-580-6818  
309-792-1927 Fax 309-792-1924 www.rkproducts.com

# Closing Wheel Arm Pivot Kit

## Sleeve Bearing Design (See other side for Disc Spring Design)

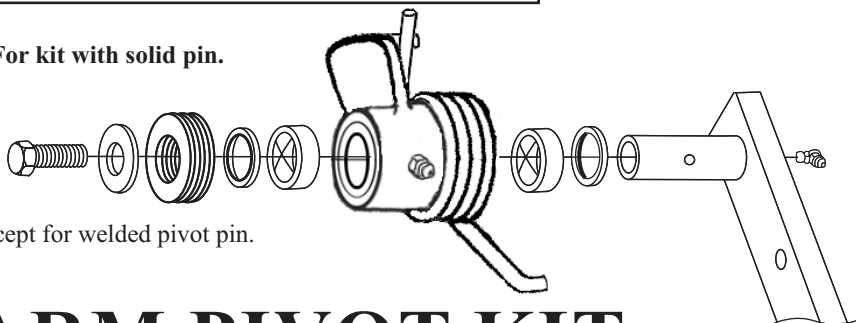
**(1) Drills equipped with sleeve bearings and bolted pivot bushings:**



**\$30 For kit with pivot bushing and drilled bolt. \$25 Without**

**(2) Drills equipped with sleeve bearings and welded pivot pins: Model 750 Serial # 3835-5999**

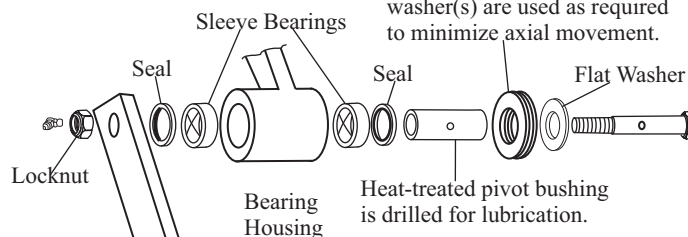
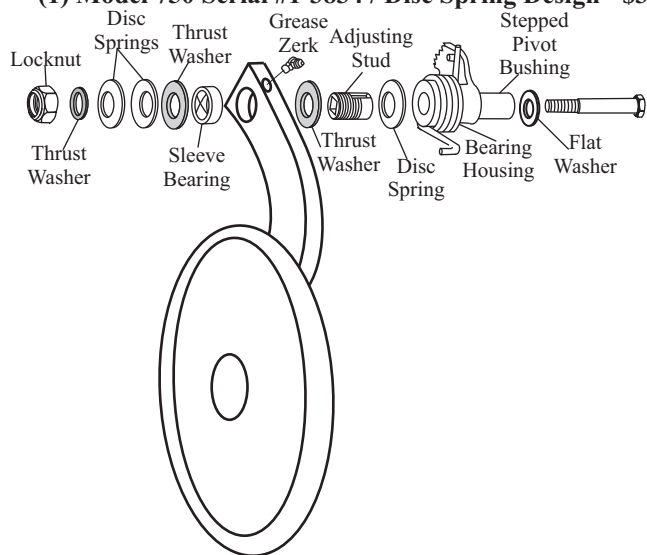
**\$30 For kit with drilled pin with grease zerk. \$25 For kit with solid pin.**



# PRESS WHEEL ARM PIVOT KIT

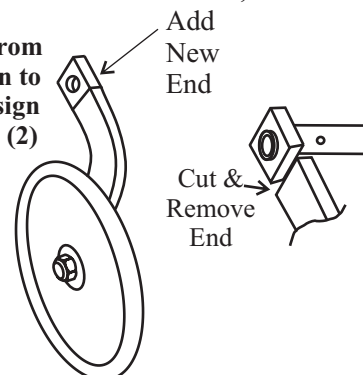
**(2) Models 1560 and 1860 and newer / Sleeve Bearing Design - \$30 without Bolt - \$24**

**(1) Model 750 Serial #1-3834 / Disc Spring Design - \$30**



**(3) Model 750 Serial #3835+, 1850 - \$38**

**Convert from welded pin to bolted design similar to (2)**



**Two Year Money Back Satisfaction Guarantee**  
**Prices Subject to Change without Notice**